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D5208-041
Job Sheet 193065



Part No: D5208-041

Job Qty: 23 pcs

Part Name: Blanking Plate Assembly



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 4/8/19

Job Tracking No:

Due Date: 4/29/19

Created By: Jennifer Renwick

Type: SOLD

Description:

Note: DWG D5208 REV C IPP REV:A 15.01.29 NEW ISSUE DD VERF:JLM/IPP REV:B 15.05.28 AS PER DWG
REV.A DD VERF:JLM/IPP REV:C 15.06.22 AS PER DWG REV.B DD VERF:JLM /IPP Rev. D 19.08.09
drawing revision DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	Packaging 1 - Pick Kit	23 pcs	4/29/19		0.00	0.00	Packaging 1 - 1		
							Packaging 1 - 2		
							Packaging 1 - 3		
							Packaging 1 - 4		
							Packaging 1 - 5		
							Packaging 1 - 6		
							Packaging 1 - 7		
							Packaging 1 - 8		
							Packaging 1 - 9		
							Packaging 1 - 10		
							Packaging 1 - 11		
							Packaging 1 - 12		
							Packaging 1 - 13		
							Packaging 1 - 14		
							Packaging 1 - 15		
							Packaging 1 - 16		
							Packaging 1 - 17		
							Packaging 1 - 18		
							Packaging 1 - 19		
							Packaging 1 - 20		
							Packaging 1 - 21		
							Packaging 1 - 22		
							Packaging 1 - 23		
							Packaging 1 - 24		
							Packaging 1 - 25		
							Packaging 1 - 26		
							Packaging 1 - 27		
							Packaging 1 - 28		
							Packaging 1 - 29		
							Packaging 1 - 30		

SmB
19/8/16

					Packaging 1 - 31						
					Packaging 1 - 32						
					Packaging 1 - 33						
					Packaging 1 - 34						
					Packaging 1 - 35						
					Packaging 1 - 36						
120	Small Fab - 2 - B4B	23 pcs	4/29/19	0.00	1.80	Small Fab - 1 - B4B	SMB 19/8/16				
						Small Fab - 2 - B4B					
						Small Fab - 3 - B4B					
						Small Fab - 4 - B4B					
						Small Fab - 5 - B4B					
						Small Fab - 6 - B4B					
						Small Fab - 7 - B4B					
130	QC 5	23 pcs	4/29/19	0.00	0.00	QC 5 - 10					
						QC 5 - 12					
						QC 5 - 17					
						QC 5 - 18					
						QC 5 - 19					
						QC 5 - 22					
						QC 5 - 24					
						QC 5 - 3					
						QC 5 - 43					
						QC 5 - 49					
						QC 5 - 51					
						QC 5 - 58					
						QC 5 - 68					
						QC 5 - 9					
						QC 5 - 50					
						QC 5 - 30					
						QC 5 - 40					
140	Packaging 3-1 - Stock - B4B	23 pcs	4/29/19	0.00	0.00	Packaging 3 - 1 - B4B					
						Packaging 3 - 2 - B4B					
						Packaging 3 - 3 - B4B					
						Packaging 3 - 4 - B4B					
						Packaging 3 - 5 - B4B					
						Packaging 3 - 6 - B4B					
						Packaging 3 - 7 - B4B					
						Packaging 3 - 8 - B4B					
						Packaging 3 - 9 - B4B					
						Packaging 3 - 10 - B4B					
						Packaging 3 - 11 - B4B					
						Packaging 3 - 12 - B4B					
						Packaging 3 - 13 - B4B					
						Packaging 3 - 14 - B4B					
						Packaging 3 - 15 - B4B					
						Packaging 3 - 16 - B4B					
						Packaging 3 - 17 - B4B					
						Packaging 3 - 18 - B4B					
						Packaging 3 - 19 - B4B					
						Packaging 3 - 20 - B4B					
						Packaging 3 - 21 - B4B					
						Packaging 3 - 22 - B4B					
						Packaging 3 - 23 - B4B	PC				
						Packaging 3 - 24 - B4B	ST 147				
						Packaging 3 - 25 - B4B					
						Packaging 3 - 26 - B4B					
						Packaging 3 - 27 - B4B					
						Packaging 3 - 28 - B4B					
						Packaging 3 - 29 - B4B					
	</										

				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
150 QC 21 - SA	23 pcs	4/29/19	0.00 0.00	QC 21 - SA - 21	DAS
				QC 21 - SA - 70	21
				QC 21 - SA - 53	9-83

Part Op 110 - (Pick Kit)
 Descriptions: 120 - (Small Fab) 1-Assemble as per drawing. See note 8.
 130 - (QC5- Inspect part completeness to step on W/O)
 140 - (Identify as per dwg & Stock Location: _____)
 150 - (QC21- Final Inspection - Work Order Release)

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Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D5208-1	Blanking Plate 5206065	46 pcs (2 ea)	110-Packaging 1 - Pick Kit	S190639
D5208-3	Guide 5205978	46 pcs (2 ea)	110-Packaging 1 - Pick Kit	S17122 S190652
LN9038-0526	Screw	23 pcs (1 ea)	110-Packaging 1 - Pick Kit	S17869
MS20427M3-3	Rivet	46 Ea (2 ea)	110-Packaging 1 - Pick Kit	S148663
MS20615-3M3	Rivet	46 Ea (2 ea)	110-Packaging 1 - Pick Kit	S121859-40
MS21060-L3K	Nut Plate F12545-1	23 Ea (1 ea)	110-Packaging 1 - Pick Kit	S121859-40
NAS1149C0332R	Washer (AN960C10L)	23 Ea (1 ea)	110-Packaging 1 - Pick Kit	Fm136444-15

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
110-Packaging 1 - Pick Kit	D5208-1	46	87	46

Allocated Container Detail

Qty	Container No	Location	Init
46	S205411	ga132	_____
D5208-3	46	52	46

Allocated Container Detail

Qty	Container No	Location	Init
8	S177122	ga132	_____
38	S190652	ga132	_____
LN9038-0526	23	85	0
MS20427M3-3	46	2,399	46

Allocated Container Detail

Qty	Container No	Location	Init
46	S205412	ga009	_____
MS20615-3M3	46	1,329	0
MS21060-L3K	23	384	0
NAS1149C0332R	23	2,917	23

Allocated Container Detail

Qty	Container No	Location	Init
23	S205413	ga018	_____

Part Specifications	
Specifications could not be found.	

Plex 8/14/19 11:18 AM dart.boucher.sylvie



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Container No: S206345



Part: D5208-041

Job No: 193065

Serial No/Batch: S206345

Revision: C

Inspector:

Exp Date:

Instructions: Various STC's

Date: 10/16/19